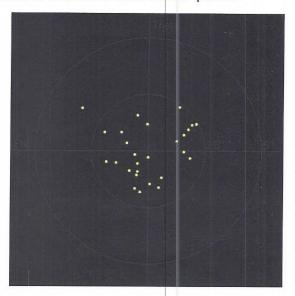
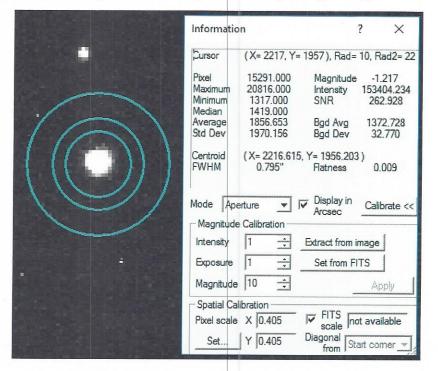
Final Test and Inspection Report for CDK700 Serial Number 027 (University of Hawaii)

Outdoor observing tests using SBIG STL-11000

Pointing model residuals: 1.7 arcseconds RMS with 27 points



Imaging performance from PlaneWave facility: 0.8 arcsec FWHM in 5 second image (Note: we were experiencing excellent seeing at the facility during testing)

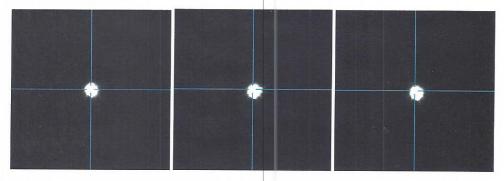


Tracking performance: 1.1 arcsec FWHM in 300 second image

(Note: we were experiencing good seeing at the facility during testing)



M3 repeatability (Port selector moved away from and back to Port 1) measured to better than 1 arcsecond (seeing limited)



ACR motion controller and Compax3 drives

- Azimuth encoder DB9 connector screwed in place on Compax3
- Altitude encoder DB9 connector screwed in place on Compax3
- CANOpen DB9 connector screwed in place on ACR controller
- All wires securely fastened in screw terminals (Compax3 and ACR power/enable)
- All screw terminals screwed in place on Compax3 and ACR boxes
- M3 port selector moves after cycling power and starting PWI
- M3 port-to-port travel time:

4.7 seconds

Inside bottom of fork

- All unused ports on USB hubs function correctly
- Azimuth encoder cover installed
- Azimuth and altitude encoder DB9 connectors secured with nuts
- CANOpen I/O input pins roughly 0V when low, 23-24V when high

Azimuth axis

- Motor commutates reliably in multiple starting positions & different OTA altitudes
- Encoder reads green through full range of motion
- Encoder counts increase as Azm is moved clockwise (viewed from above)
- Clockwise region sensor reads reliably
- Counterclockwise region sensor reads reliably
- Clockwise limit sensor reads reliably
- ✓ Counterclockwise limit sensor reads reliably
- Home sensor reads reliably and ONLY transitions at two points 180° apart
- Hardstop engages correctly at both ends of range of motion
- Indicator arrow attached below OTA when pointed down
- No Wrap label attached in correct place (near north/south pier bolt)
- Home label attached in correct place
- Azimuth torque constant measured, Kt = 22.2 Nm/Arms

Altitude axis Motor commutates reliably at multiple positions Encoder counts increase as axis is moved towards zenith Upper limit sensor reads reliably Lower limit sensor reads reliably Home sensor reads reliably and transitions only once at around 45° altitude Spring stops engage correctly at upper and lower ranges of motion Axis is nearly balanced when fully assembled. Weights used: 2 × 3 lb 2 × 0.5 lb Black caps installed on counterweights Encoder reads green through full range of motion Read head optical window notch is well aligned with etched part of encoder ring Altitude torque constant measured, Kt = 25.6 Nm/Arms Adequate clearance between white shrouds and spring stop blocks

OTA

All mirrors installed

All temperature sensors read correctly

Ambient Frimary Secondary Backplate M3

All heating pads function correctly: Primary Secondary M3

All fans function correctly

(4x) side fans pull air in

(6x) rear fans blow air out

Top dovetail installed

Bottom dovetail installed

Collimation locking screws installed (9 total)

Port 1

■ 2x USB plugs are functional

2x DC jacks are functional

Lenses installed

Bafflet ring securely installed in lens cell

Port 1 EFA

EFA bracket and box installed

EFA firmware updated to version 30.94 to support 5 temp sensors

Computer successfully communicates with EFA

Hand controller successfully communicates with EFA

EFA successfully controls IRF90

Port 2

2x USB plugs are functional

2x DC jacks are functional

Lenses installed

Bafflet ring securely installed in lens cell

Port 2 EFA (IF APPLICABLE)

EFA bracket and box installed

Computer successfully communicates with EFA

Hand controller successfully communicates with EFA

EFA successfully controls IRF90

M3

- Motor drives correctly through full range of motion without slipping
- Clockwise limit reads reliably
- Counterclockwise limit reads reliably
- Port 1" button goes to Port 1 position
- Port 2" button goes to Port 2 position
- Mirror swings downward (when OTA is pointed down) during transition

Compax3 parameters

Azm I²t protections in effect (motor shuts down if pushed out of position for 3 seconds)

Alt I²t protections in effect (motor shuts down if pushed out of position for 3 seconds)

Inspector:

Date: 3/15/16